



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4941-3L02
Job Sheet 195249



Part No: D4941-3L02

Job Qty: 4 pcs

Part Name: Floor Protector, Aft LH, (Black)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 4 IPP Rev A New Issue 13/12/16 DL IPP Rev. B Revised dimensions 14/02/12 DL IPP Rev C Revised Dwg. 14/07/02 DL IPP Rev D Revised Dwg. 14/07/25 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs	6/24/19		0.00	0.00	Purchasing - 1		JUN 25 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	4 pcs	6/24/19		0.00	0.00	Packaging 2 - 1 - B4B		JUN 25 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S193541



Part: D4941 - 3L02

Job No: 195249

Serial No/Batch: S193541

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/25/19

Plex 5/16/19 10:34 AM Dart.lajeunesse.marie

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	4 pcs	6/24/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	JUN 25 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
170 Packaging 3-1 - Stock - B4B	4 pcs	6/24/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	6/24/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	JUN 25 2019 70
					QC 21 - SA - 53	9-89

Part Op 110 - (Purchasing) ISSUE P/O: H8043512
 Descriptions: PER DWG C OF C IS REQUIRED
 140 - (Receive & Inspect for Damage & Mat'l Certs)
 150 - (QC6- All purchased or subcontracted products)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

SUPPLIER: PLASTECB MANUFACTURE D4941-3L02 AS

x4 khs 21 May 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4941-3L02P	Floor Protector, Aft LH, (Black)	4 pcs (1 ea)	110-Purchasing	5193414
MLEXS.125-F6006-02	GE Plastics Lexan Sheet (Black)	19.5000 sf (4.875 ea)	110-Purchasing	3A5537

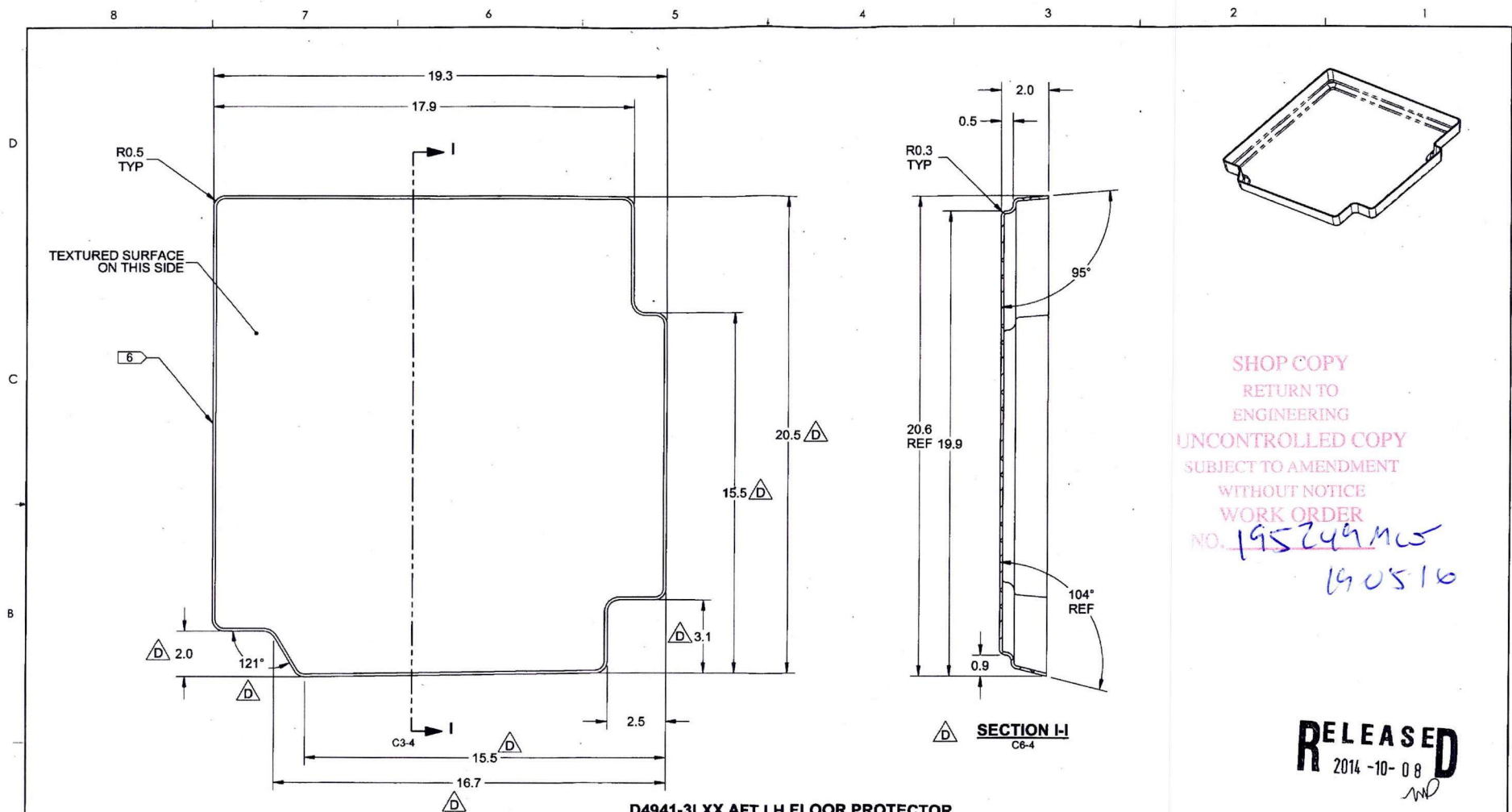
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4941-3L02P	4	0	0
	MLEXS.125-F6006-02	20	2,219	0

Part Specifications

Specifications could not be found.

Plex 5/16/19 10:34 AM Dart.lajeunesse.marie



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195249 MWS
190516

RELEASED
2014-10-08

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 1.8 lbs
- 8) THERMOFORM PER QSI 022 USING MOLD DT9992
TRIM PER MOLD LEAVING FINISHED EDGES
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.070"

D4941-3LXX AFT LH FLOOR PROTECTOR

PART NUMBER	DESCRIPTION
D4941-3L02	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.125 THICK (REF DART SPEC MLEXS.125-F6006-02)
D4941-3L08	90318 PROTECT-A-GLAZE 112 CLEAR LEXAN SHEET 0.118 THICK (REF DART SPEC MLEXS.118-90318-08)

APPROVED

DESIGN	AK
DRAWN	AK
CHECKED	VS
MFG. APPR.	DL
APPROVED	HS
DE APPR.	DS
DATE	14.07.25

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4941	REV. D
TITLE CABIN FLOOR PROTECTORS	SHEET 4 OF 5
SCALE NTS	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043512



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043512

PO Date: 5/21/19

Due Date: 6/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195243	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	6/25/19	3 Ea	0 Ea	3 Ea	\$180.00/Ea	\$540.00
							3 X	JUN 24 2019					
2	195244	D3281-2L02P			Floor Protector, Fwd RH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	2 Ea	0 Ea	2 Ea	\$180.00/Ea	\$360.00
							2 X	JUN 24 2019					
3	195245	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	5 pcs	0 pcs	5 pcs	\$180.00/pcs	\$900.00
							5 X	JUN 24 2019					
4	195246	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	6/25/19	2 Ea	0 Ea	2 Ea	\$180.00/Ea	\$360.00
							2 X	JUN 24 2019					
5	195247	D4941-1L02P			Floor Protector, Fwd LH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
6	195248	D4941-2L02P			Floor Protector, Fwd RH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
7	195249	D4941-3L02P			Floor Protector, Aft LH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
8	195250	D4941-4L02P			Floor Protector, Aft RH, (Black) : Various STC's receive pcs	Firmed	-	6/25/19	4 Ea	0 Ea	4 Ea	\$145.00/Ea	\$580.00
							4 X	JUN 24 2019					
Grand Total:												\$4,480.00	



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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043512



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, is written over the right side of the Order Notes section.

Plex 5/21/19 2:55 PM dart.Lussier.Patrick

Packing Slip

PLAS-TECH
Think Plastics

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 36392
Shipment Date: 06/20/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
P 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
HB043512 ✓
Carrier Account #
CU103666

Sales Order
SO-029031

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description	Quantity Shipped	UOM
D3281-1L02P ✓ Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3281-2L02P ✓ Rev.: F	FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	2	EA
D3281-3L02P ✓ Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	5	EA
D3281-4L02P ✓ Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	2	EA
D4941-1L02P ✓ Rev.: D	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4	EA
D4941-2L02P ✓ Rev.: D	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4	EA
D4941-3L02P ✓ Rev.: D	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4	EA
D4941-4L02P ✓ Rev.: D	CABIN FLOOR PROTECTORS AS PER DWG D4941 REV D	4	EA

RECEIVED

JUN 24 2019

DART AEROSPACE LTD.

RECEIVED

JUN 24 2019

DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # HB043512 ✓

SO # 029031

Part #	<u>D3281-1L02P</u> ✓	Qty.	<u>3</u> ✓	Batch #	<u>-001</u>
Description	<u>FLOOR PROTECTOR, FWD L.H.</u>	Material usage	<u>12 SQ FT</u>	Lot#	<u>DART0119</u>
					<u>S152044</u>
Part #	<u>D3281-2L02P</u> ✓	Qty.	<u>2</u> ✓	Batch #	<u>-002</u>
Description	<u>FLOOR PROTECTOR, FWD R.H.</u>	Material usage	<u>11 SQ. FT.</u>	Lot#	<u>DART0119</u>
					<u>S152044</u>
Part #	<u>D3281-3L02P</u> ✓	Qty.	<u>5</u> ✓	Batch #	<u>-003</u>
Description	<u>FLOOR PROTECTOR, AFT L.H.</u>	Material usage	<u>28 SQ. FT.</u>	Lot#	<u>DART0119</u>
					<u>S152044</u>
Part #	<u>D3281-4L02P</u> ✓	Qty.	<u>2</u> ✓	Batch #	<u>-004</u>
Description	<u>FLOOR PROTECTOR, AFT R.H.</u>	Material usage	<u>8 SQ. FT.</u>	Lot#	<u>DART0119</u>
					<u>S152044</u>
Part #	<u>D4941-1L02P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-005</u>
Description	<u>CABIN FLOOR PROTECTOR</u>	Material usage	<u>26 SQ. FT.</u>	Lot#	<u>DART0121</u>
					<u>M129222</u>
Part #	<u>D4941-2L02P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-006</u>
Description	<u>CABIN FLOOR PROTECTOR</u>	Material usage	<u>26 SQ. FT.</u>	Lot#	<u>DART0121</u>
					<u>M129222</u>
Part #	<u>D4941-3L02P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-007</u>
Description	<u>CABIN FLOOR PROTECTOR</u>	Material usage	<u>26 SQ. FT.</u>	Lot#	<u>DART0121</u>
					<u>M129222</u>
Part #	<u>D4941-4L02P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-008</u>
Description	<u>CABIN FLOOR PROTECTOR</u>	Material usage	<u>26 SQ. FT.</u>	Lot#	<u>DART0121</u>
					<u>M129222</u>

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: JUNE 21, 2019

COFC # 121

Page: 1 of 1

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